

09976103-101504  
TOP SECRET  
enzymes such as cellulase and decomposition with high  
temperature and pressure water. When utilizing starch  
or starch molasses as a raw material, the same  
processes as above are used. From the above raw  
5 materials, that is, used paper, vegetable lees produced  
during the pressing process, starch or starch molasses,  
various types of glucoses and maltooligosaccharides  
such as maltose (disaccharide) are obtained through the  
above described types of decomposition. In  
10 decomposition with enzymes, amylase etc. is used.

The polymer compounds constituting the resin  
composite of this invention are polyesters obtained by  
the ester reaction of saccharic compounds as polyhydric  
alcohols with bi-functional aliphatic compounds;  
15 therefore, they can be depolymerized through the  
hydrolytic cleavage of the ester linkage and provide  
saccharides and fatty acids as decomposition products.  
This indicates that, in the resin composite of this  
invention which consists of the above described polymer  
20 compounds, its molded forms and the waste thereof can  
be reused as the raw material. For the hydrolysis in  
the above cases, aqueous solution of sodium hydroxide  
or enzymes such as lipase and esterase are preferably  
used.

25 In the following the present invention will be  
described in further detail taking examples and  
comparative examples.

Example 1

System Containing Silicone Oil

10 g of glucose, 10 ml of silicone oil (SRX310, by  
Dow Corning Toray Silicone) and 30 ml of pyridine were  
5 mixed into 200 ml of dioxane, and the mixture was  
heated to 70°C in the nitrogen atmosphere while being  
agitated vigorously. Then 20 ml of sebacic acid  
chloride diluted with 100 ml of N, N-dimethylformamide  
10 was added dropwise to the mixture, and the mixture was  
agitated for 30 minutes to undergo copolymerization.  
The formed gel was water-washed three times and dried,  
to remove the solvent and the disused therefrom, as a  
result of which 18 g of colorless, rice cake-like  
solid, which was the resin composite of this example,  
15 was obtained.

Examples 2 to 6

A resin composite was synthesized in the same  
manner as Example 1, except that the raw material  
components were replaced with those shown in Table 1.  
20 As a result, a colorless or slightly yellowish rice  
cake-like solid was obtained in each example.

Table 1: Raw Material Components used in Examples 2  
to 6

| Example | Saccharic Compound | Bi-functional Aliphatic Derivative | Plasticizer                                  |
|---------|--------------------|------------------------------------|--|
| 2       | Glucose            | Azelaic Acid Chloride              | Silicone Oil (the same as that of Example 1) |
| 3       | Glucose            | Hexamethylene diisocyanate         | Silicone Oil (the same as that of Example 1) |
| 4       | Glucose            | Sebacic Acid Chloride              | Bulk Paraffin                                |
| 5       | Glucose            | Sebacic Acid Chloride              | Salad Oil                                    |
| 6       | Maltose            | Sebacic Acid Chloride              | Liquid Paraffin                              |

Example 7

System Containing an Excess of Fatty Acid

5 g of glucose and 30 ml of pyridine were mixed into 200 ml of acetonitrile, and the mixture was heated to 70°C in the nitrogen atmosphere. Then 20 ml of sebacic acid chloride diluted with 100 ml of N, N-dimethylformamide was added dropwise to the mixture, and the mixture was agitated for 30 minutes to undergo copolymerization. The formed gel was immersed in water for 12 hours, and then washed and dried, as a result of which 12 g of colorless, rice cake-like solid, which was the resin composite of this example, was obtained.

Example 8